

NOTE:

1. THE STATUS OF THIS DRAWING CHANGES TO 70-- DUE TO FINAL PROTECTIVE NOT YET DONE.
2. FINAL PROTECTIVE FINISH TO SPEC. 223-00101-5000-05, COLOUR SILK GREY.
3. FIT ITEM 4 AND WELD TO ITEMS 2 & 3. LID CANNOT BE REMOVED, BUT WILL HINGE

MATERIAL: N/A



DESCRIPTION:

BIN, ASSY

NUMBER:

925-23431-5002-V-01 A3

SURFACE TEXTURE: N/A

MASS
10,1 kg

REMOVE SHARP EDGES AND BURRS: N/A MAX



SCALE: 1:5

SHEET 1 OF 1

BenR

CHECKED

2016/11

CR3493

Technology Item

3

GEN.TOL. DIN 8570-B UOS.

REVISION

CR

Technology Drawing

REV

REMARKS

QTY

REV

ITEM	DESCRIPTION	QTY	REMARKS
5	BIN, WELDMENT	1	925-23923-5002-V-05
4	HINGE ASSY	4	925-14765-5000-V-06
3	LID, TOP	1	925-14762-5000-V-05
2	LID, BOTTOM	1	925-14761-5000-V-01
1	FASTENER, ANTI-LOOSE	2	222-01176-5000-V-09

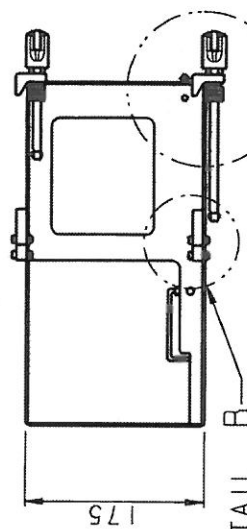
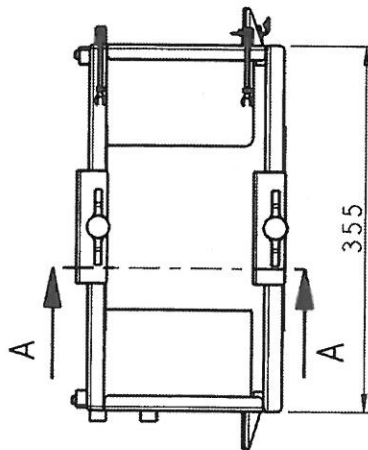
PRODUCT STRUCTURE OF '925234317002 00' 'BIN, ASSY'

Effectivity Date (mm-dd-yy) : '2017/05/10'
Stop at Source : No Source Selected
Stop At First: (None Selected)
Omit Commodity Code: (None Selected)

Show only Active : 'Y'
Explosion Mode : 'Explode'

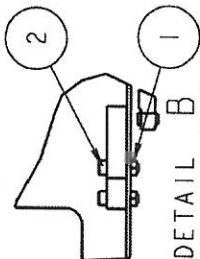
Part Number	Part Description	Rev	Reg	ECP Rev
222011765000 09	FASTENER, ANTI-LOOSE	00	Y	30084
223000855000 04	WELD SPEC	00	Y	31321
925147615000 01	LID, BOTTOM	00	Y	35988
925147625000 05	LID, TOP	00	Y	35988
925147635000 09	PIN, FEMALE	00	Y	35988
925147645000 02	PIN, MALE	00	Y	35988
925147655000 06	HINGE ASSY	00	Y	35988
925147665000 10	LID, BOTTOM WELDMENT ASSY	00	Y	35988
925147675000 03	LID	06	Y	35988
925147685000 07	PLATE, COVER	00	Y	35988
925147695000 00	PLATE, SUPPORT	02	Y	35988
925147705000 00	PLATE, BASE	00	Y	35988
925147715000 04	LID, TOP WELDMENT ASSY	00	Y	35988
925147725000 08	LID, FRONT	00	Y	35988
925147735000 01	PLATE, SUPPORT	02	Y	35988
925147745000 05	PLATE, SUPPORT BOTTOM	02	Y	35988
925147755000 09	PLATE, SUPPORT	02	Y	35988
925147765000 02	PLATE, BASE	01	Y	35988
925149955000 08	PLATE, OUTER RIGHT	05	Y	43477
925149975000 05	PLATE, OUTER LEFT	07	Y	43477
925149985000 09	PLATE, FRONT	04	Y	43477
925149995000 02	PLATE, INNER LEFT	06	Y	43477
925150005000 07	PLATE, CENTRE STOPPER	04	Y	43477
925150015000 00	PLATE, CENTRE RIGHT	04	Y	43477
925150025000 04	PLATE, BOTTOM STOPPER	01	Y	35988
925150035000 08	PLATE, OUTER LEFT FRONT BOTTOM	06	Y	43477
925150045000 01	PLATE, OUTER LEFT SUPPORT	04	Y	43477
925150055000 05	PLATE, OUTER LEFT FRONT TOP	06	Y	43477
925150065000 09	PLATE, OUTER LEFT CENTRE & REAR	06	Y	43477
925150075001 10	BOSS	00	Y	36956
925150115000 03	PLATE, CENTRE ANGLE	04	Y	43477
925151995001 03	INNER LEFT WELDMENT	06	Y	43477
925234317002 00	BIN, ASSY	03	Y	CR3493
925239235002 05	BIN, WELDMENT	02	Y	CR3493
925239455001 00	UPPER, INNER PANEL	02	Y	CR3169
925239465001 04	PANEL, TOP	04	Y	CR3169
925239535000 09	PANEL, BOTTOM	06	Y	43477
925239545001 10	PANEL, BACK	03	Y	CR3169
925239555000 06	INNER, CENTER WELDMENT	06	Y	43477
925239565000 10	PANEL, CENTER	06	Y	43477
925267795000 07	COVER, WELDMENT	03	Y	CR3493
925267805000 07	COVER BACK, BIN, STORAGE	04	Y	CR3493
925267815000 00	PLATE, END	04	Y	CR3493

Part Number	Part Description	Rev	Reg	ECP Rev
941000540200 00	AV8 TURRET SYSTEM PAINT SPECIFICA	02	Y	CR965
DIN 7168	MACHINING	00	Y	AUDIT
DIN 8570	WELDING TOLERANCES*	00	Y	AUDIT

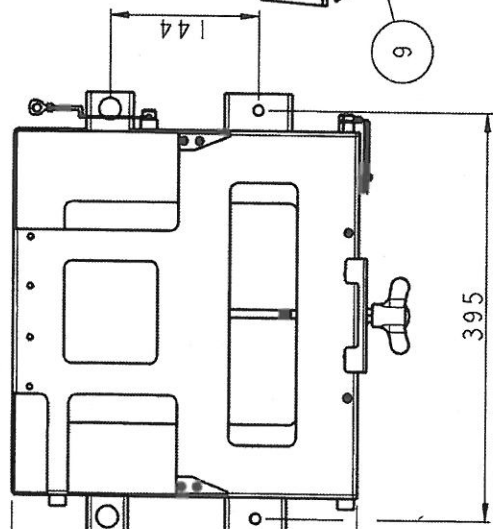


SECTION A-A

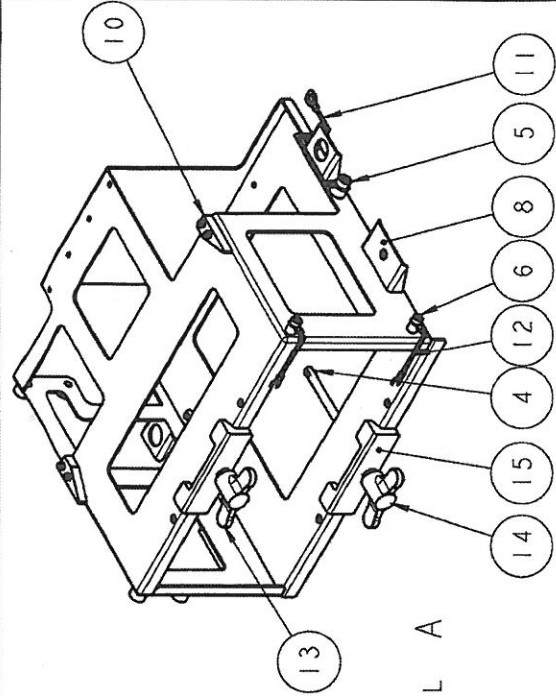
SEE DETAIL A



DETAIL B
SCALE 2:5



DETAIL A
SCALE 2:5



NOTE:
1. USE ADHESIVE TO SPEC: 223-00030-5000-V-02
TO LOCK FASTENERS.

ITEM	DESCRIPTION	QTY	REMARKS
15	CLAMP, FRONT	2	925-26497-5000-V-10
14	HANDLE, LOCKING, LONG	1	925-18605-5000-V-00
13	HANDLE, LOCKING, SHORT	1	925-18603-5000-V-03
12	STRAP, BONDING, RADIO-RACK	2	925-17325-5001-V-10
11	STRAP, BONDING, RADIO RACK_FCM	1	925-17324-5000-V-09
10	GUIDE, SIDE	4	925-17269-5000-V-06
9	BLOCK, SUPPORT	2	925-17267-5000-V-09
8	CASING, RADIO BRACKET	1	925-17258-5001-V-07
7	WASHER, LOCK	2	222-03899-5000-V-04
6	SCREW, CAP, SOCKET HEAD	2	111-03036-5000-V-06
5	SCREW, CAP, SOCKET HEAD	1	111-02616-5000-V-03
4	PIN, SPRING	2	111-01317-5000-V-03
3	SCREW, CAP, SOCKET HEAD	8	111-00562-5000-V-04
2	SCREW, CAP, SOCKET HEAD	8	111-00191-5000-V-01
1	NUT, PLAIN, HEXAGON	8	111-00051-5000-V-09

MATERIAL: N/A		DESCRIPTION:		NUMBER:	
SURFACE TEXTURE: N/A		BRACKET RADIO ASSEMBLY		925-17271-5004-V-09 A3	
MASS	5,4 kg	JJDV	2016/10	CR2587	Technology Item
REMOVE SHARP EDGES AND BURRS: N/A MAX		DRAWN BY	CHECKED	APPROVED	DATE
GEN.TOL. N/A UOS.		SHEET 1 OF 1	SCALE: 1:5		REV
					Technology Drawing

PRODUCT STRUCTURE OF '925172715004 09' 'BRACKET, RADIO ASSEMBLY'

Effectivity Date (mm-dd-yy) : '2017/05/10'
Stop at Source : No Source Selected
Stop At First: (None Selected)
Omit Commodity Code: (None Selected)

Show only Active : 'Y'
Explosion Mode : 'Explode'

Part Number	Part Description	Rev	Reg	ECP Rev
111000515000 09	NUT, PLAIN, HEXAGON	01	Y	41583
111000545000 10	NUT, PLAIN, HEXAGON	01	Y	41583
111001915000 01	SCREW, CAP, SOCKET HEAD	00	Y	30098
111005625000 04	SCREW, CAP, SOCKET HEAD	01	Y	41583
111009765000 09	ROD, CONTINUOUS THREAD	00	Y	30098
111013175000 03	PIN, SPRING	00	Y	30098
111026165000 03	SCREW, CAP, SOCKET HEAD	00	Y	36981
111030365000 06	SCREW, CAP, SOCKET HEAD	00	Y	CR1947
222038995000 04	WASHER, LOCK	00	Y	36981
222040465000 03	HANDLE, MANUAL CONTROL	00	Y	39168
223000015000 08	FINAL PROT FINISH CORR(BLACK)	00	Y	30204
223000135000 08	CORR RESIST	00	Y	26794
223000305000 02	ADHESIVE, THD, MED ST,6-12	00	Y	30085
223000855000 04	WELD SPEC	00	Y	31321
223001015000 10	GUN-KOTE 16-2, GREY	00	Y	35499
925146205000 05	BOSS	00	Y	35911
925172585001 07	CASING, RADIO BRACKET	01	Y	CR1320
925172595001 00	CASING, RADIO BRACKET WELDMENT	01	Y	CR1320
925172605000 03	PLATE, MAIN	00	Y	36981
925172615000 07	PLATE, BOTTOM	00	Y	36981
925172625000 00	MOUNT, FRONT RHS	00	Y	36981
925172635001 01	MOUNT, REAR RHS	02	Y	CR1320
925172645000 08	MOUNT, FRONT LHS	00	Y	36981
925172655001 09	MOUNT, REAR LHS	02	Y	CR1320
925172665000 05	BOSS, M6	00	Y	36981
925172675000 09	BLOCK, SUPPORT	00	Y	36981
925172695000 06	GUIDE, SIDE	00	Y	36981
925172715004 09	BRACKET, RADIO ASSEMBLY	02	Y	CR2587
925173245000 09	STRAP, BONDING, RADIO-RACK FCM	00	Y	36981
925173255001 10	STRAP, BONDING, RADIO, RADIO-RACK	00	Y	CR2587
925186025000 10	M8, THREADED ROD	00	Y	39390
925186035000 03	HANDLE, LOCKING, SHORT	00	Y	39390
925186045000 07	M8, THREADED ROD	01	Y	39390
925186055000 00	HANDLE, LOCKING, LONG	00	Y	39390
925264975000 10	CLAMP, FRONT	01	Y	CR2587
DIN 7168	MACHINING	00	Y	AUDIT
DIN 8570	WELDING TOLERANCES*	00	Y	AUDIT